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D412-760-011
Job Sheet 204770



Part No: D412-760-011

Job Qty: 1 pcs

Part Name: Cabin Floor Protector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/19/19

Job Tracking No:

Due Date: 1/31/20

Created By: Jennifer Renwick

Type: Stock

Description: SIOP

Note: DWG REV G SHEET 41 IPP rev A 07.07.05 new issue EC IPP Rev:B 08-08-20 revB as per dwg DD verified by:ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		1/31/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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Container No: S245220

Part: D412-760-011

Job No: 204770

Serial No/Batch: S245220

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH07-37 Issue Ref: FAAS7C SR024921

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
120 QC 4	1 pcs	1/31/20	0.00 0.00		QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
					QC 4 - 78	
130 Packaging 3-1 - Stock - B4B	1 pcs	1/31/20	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
135 DC - 1 - B4B	1 pcs	1/31/20	0.00 0.00		DC - 1 - B4B	
					DC - 2 - B4B	
140 QC 21 - FG	1 pcs	1/31/20	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - FG - 53	

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FLG Dock

Part Op 120 - (QC4- 100% Inspect kits for completeness)

Descriptions: 130 - (Identify as per dwg & Stock Location:) Identify and pack for shipping as per PPP D412-760-011

Location:FG049

135 - Photocopy bluefile & type labels per PPP D412-760-011 CHG002

140 - (QC21- Final Inspection - Work Order Release)

013784

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3574-1	Cabin Floor Protector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5218094
D3574-2	Cabin Floor Protector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5218096
D3575-1	Cargo Floor Protector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5145475
D3575-2	Cargo Floor Protector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5224225
D3580-1	Joggle Bracket	6 pcs (6 ea)	110-Packaging 1 - Pick Kit	5233768
D3628-1	Washer, Cupped	14 pcs (14 ea)	110-Packaging 1 - Pick Kit	5197061
D3628-3	Cupped Washer	6 pcs (6 ea)	110-Packaging 1 - Pick Kit	5148517
MS2469-S100	Flat Head Screw	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5193839
MS2469-S54	Screw	14 Ea (14 ea)	110-Packaging 1 - Pick Kit	5228823
NAS1149D0363J	Washer	28 Ea (28 ea)	110-Packaging 1 - Pick Kit	5232646
NAS1149D0463J	Washer	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5225595

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3574-1	1	1	0
	D3574-2	1	1	0
	D3575-1	1	1	0
	D3575-2	1	2	0
	D3580-1	6	20	0
	D3628-1	14	587	0
	D3628-3	6	273	0
	MS2469-S100	6	44	0
	MS2469-S54	14	274	0
	NAS1149D0363J	28	1,376	0
	NAS1149D0463J	12	4,768	0

Part Specifications

Specifications could not be found.

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5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Part Number	Description
X					D412-760-011	CABIN FLOOR PROTECTOR KIT
	X				D412-760-013	CABIN FLOOR PROTECTOR KIT
		X			D412-760-015	CABIN FLOOR PROTECTOR KIT
			X		D412-760-017	CABIN FLOOR PROTECTOR KIT
				X	D412-760-019	CABIN FLOOR PROTECTOR KIT
					D3574-1	CABIN FLOOR PROTECTOR
					D3574-2	CABIN FLOOR PROTECTOR
	1				D3574-3	CABIN FLOOR PROTECTOR
	1				D3574-4	CABIN FLOOR PROTECTOR
		1			D3574-5	CABIN FLOOR PROTECTOR
		1			D3574-6	CABIN FLOOR PROTECTOR
					D3575-1	CABIN FLOOR PROTECTOR
					D3575-2	CABIN FLOOR PROTECTOR
	1				D3575-3	CABIN FLOOR PROTECTOR
	1				D3575-4	CABIN FLOOR PROTECTOR
		1			D3575-5	CABIN FLOOR PROTECTOR
		1			D3575-6	CABIN FLOOR PROTECTOR
	4	6	6	6	D3780-1	JOGGLE BRACKET
			1		D3788-1	CABIN FLOOR PROTECTOR
			1		D3788-2	CABIN FLOOR PROTECTOR
			1		D3788-3	CABIN FLOOR PROTECTOR
			1		D3788-4	CABIN FLOOR PROTECTOR
4	40	14	14	10	D3628-1	CUPPED WASHER
	8	6	6		D3628-3	CUPPED WASHER
				1	D4122-1	FLOOR PROTECTOR, FORWARD
				1	D4122-3	FLOOR PROTECTOR, AFT
28		28	28		NAS114D0363J	WASHER (AN960JD10)
2		12	12		NAS114D0463J	WASHER (AN960JD416)
4		14	14		MS2469-564	SCREW
2		6	6		MS24694S-100	SCREW



RELEASED
14/09/09

PPP

Part Number	D412-760-011	Box Part Number	MBX118	Dimension	48 x 69 x 3
Description	Cabin Floor Protector	Other Packaging			
		Logo Decals			

Packaging Instructions and Decal Placement

D412-760-011

Wrap hardware and paperwork in foam and label the foam. Put floor protectors in box, layering each one with foam to prevent movement. Insert hardware at the end of the box. Place a plywood stick at the end of the box (3" x 3/4"). Staple securely. Apply clear tape and Dart logo tape. Apply label D2729-3 as per instructions in QSI 014.

D2729-4

D2729-3

N/A



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CABIN FLOOR PROTECTOR

P/N: D412-760-011

CHG002

B/N: BXXXXXX

Signature
14/04/09

Revision: C
Date: 14.04.09